

## YFZ450R

### BREATHER BOX / OIL RETURN

# FITS MODEL YEARS 2009-2024 www.dbratv.com



### Kit Includes:

5 – Hose Clamps 30" Hose Breather Box

#### *Install Instructions:*

- 1. Remove OEM Breather Box and hoses.
- 2. Remove the two bolts from side of head.
- 3. Rotate hose barb to approximately the 11 o'clock position. The barb on breather box and stator cover need to line up.
- 4. Bolt your NEW DBR Breather Box to the head using the OEM Bolts Torque to 7.2 ft lbs.
- 5. Cut and route hoses. Hose Lengths 11", 15", and 4" need to be cut from the supplied hose.
- 6. Install the 11" hose using 2 hose clamps. Routing from the head to the bottom front facing barb on the breather box. Tighten hose clamps.
- 7. Install the 4" hose using 2 hose clamps. Routing from the bottom breather box barb to stator barb. Tighten hose clamps.
- 8. Install the 15" hose using 1 hose clamp. Routing from top forward facing barb down towards antifreeze bottle. Tighten hose clamp.
- 9. ENJOY!!!